# A Mixed Integer Moving Horizon Formulation for Prioritized Objective Inferential Control of a Bioprocess System

C. E. Long<sup>†</sup>, E. O. Voit<sup>‡</sup>, and E. P. Gatzke<sup>†</sup>

<sup>†</sup>Department of Chemical Engineering, University of South Carolina <sup>‡</sup>Department of Biometry and Epidemiology, Medical University of South Carolina

#### **Presentation Outline**

- Motivation
- Mixed Integer Formulation
  - ➤ Multiple objectives of equal priority
  - ➤ Application for inferential control
- Case Study
  - ➤ Fermentation Pathway System
- Summary



#### **Motivation**

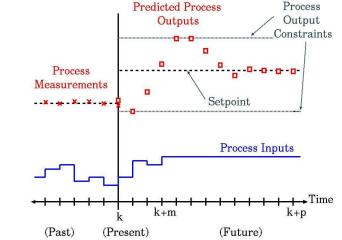
- Many process states may be unmeasured.
  - > Too expensive, too time consuming, or impossible to measure
- Control of unmeasured states may be desired.
  - Ex. Various metabolites in a fermentation reactor.
- Model Predictive Control (MPC) methods can handle a broad class of systems.
  - ➤ Adequate dynamic model is needed to model states
  - ➤ Closed-loop results are often difficult to predict with traditional MPC tuning.
  - ➤ Prioritized objective MPC formulation offers a well-defined ordered list of control objectives. (Tyler and Morari, 1998, Bemporad and Morari, 1998)



#### **Model Predictive Control (MPC)**

(Garcia, Prett, and Morari, 1989)

- Model Predictive Control is an advanced control algorithm that handles:
  - ➤ Multivariable interacting systems
  - > Soft constraints on both inputs and outputs
  - Measured disturbances
  - Process time delays and difficult dynamics
  - Known future setpoint changes (reference transitions)
- Limitations
  - Requires an explicit model of the process
  - ➤ Need to solve a constrained optimization problem online
- 1. Using process data, formulates an optimization problem.
- 2. Solves the problem online and implements the optimal control move.
- 3. Waits for new data at next time step.



#### The Optimization Problem

• Objective function:

where:

Setpoint error (e):

$$e(i) = |r(i) - y(i)|$$

Input movement ( $\Delta u$ ):

$$\Delta u(i) = |u(i) - u(i-1)|$$

 $\Gamma_{\rm e}$  is a vector of weights (penalties) with entries corresponding to each error term.

 $\Gamma_{ij}$  is a vector of weights with entries corresponding to each input movement term.

• The optimization problem:

$$\min_{\{u(i),\dots u(m)\}} \Phi$$

subject to:

output, error (e), and input movement ( $\Delta u$ ) constraints

\*Only continuous variables **→** standard LP (1-norm, ∞-norm)

QP (2-norm)

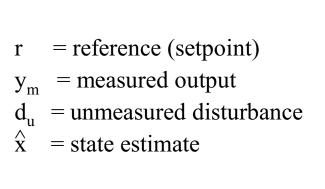


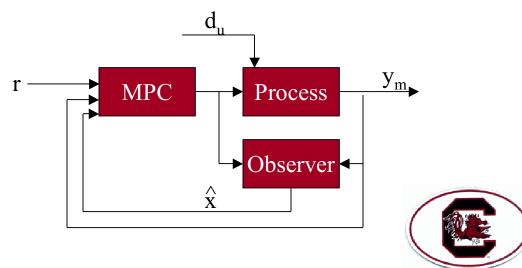
#### **State-Space Approach**

• A linear state-space model of the system was obtained:

$$x(k+1) = Ax(k) + B_uu(k)$$
$$y(k) = Cx(k) + Du(k) + update$$

- Model explicitly defines all states, enabling constraints to be placed on unmeasured states just as they are placed on process outputs.
- State estimates for both measured and unmeasured states are found using an external state estimation routine such as a Luenberger Observer.





## Mixed Integer Formulation to Prioritize Objectives

(Tyler and Morari, 1998, Gatzke and Doyle, 2001)

Discretizing and prioritizing objectives leads to explicitly defined control objects avoiding difficulties associated with MPC tuning.

Increase in the computational complexity of the optimization problem.

(more constraints, and new binary variables)

Additional objective function terms: penalize not meeting discrete objectives and not doing so in order. p m

$$\Phi = \Gamma_O O + \Gamma_P P + \sum_{i=1}^p \Gamma_e e(i) + \sum_{i=1}^m \Gamma_u \Delta u(i)$$

Additional constraints:

$$e(i) \le N_j(1 - O_j) + B_e$$

$$\forall i = 1..p$$

Discretize
Continuous Control
Objectives

$$O_i \leq P_i$$

$$\forall i = 1...N_o$$

Ensure objective is met before priority flag is satisfied.

$$P_{i+1} \leq P_i$$

$$\forall i = 1 ... N_{p-1}$$

Ensures objectives are met in order of priority.

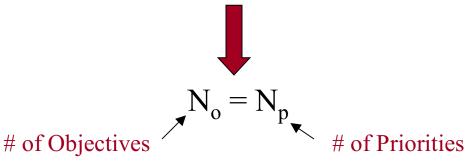


## **Multiple Objectives of Equal Priority**

(Grossmann, 1991)

$$O_i \le P_i$$
 $\forall i = 1 ... N_o$ 

Ensures objective is met before priority flag is satisfied.



- Each discrete objective is assigned its own priority flag.
- This does not have to be the case.

Extension: Objectives of Equal Priority

$$(N_0=4,N_p=3)$$

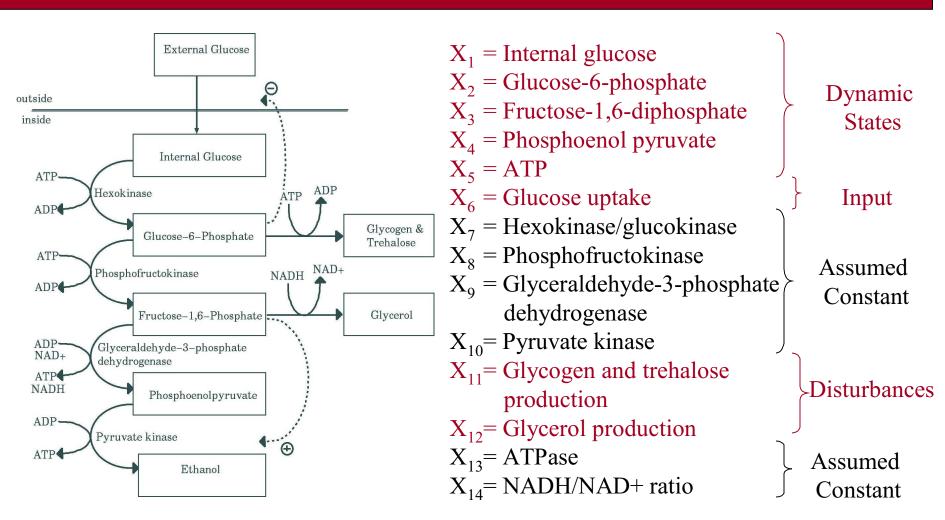
Both  $O_1$  and  $O_2$  are of priority 1.

$$O_1 \le P_1$$
 Same Priority
 $O_2 \le P_1$   $O_3 \le P_2$ 
 $O_4 \le P_3$ 

- •Both O<sub>1</sub> and O<sub>2</sub> must be met for P<sub>1</sub> flag to be satisfied.
- Can be extended to handle any logical clause using propositional logic.
- •Ensure objectives are met in order as before:  $P_{i+1} \le P_i$

$$\forall i = 1..N_{p-1}$$

## Anaerobic Fermentation Pathway of Saccharomyces cerevisiae



(adapted from Curto et al. 1995)

## Modeling the Complex Metabolic Pathway

• By representing each individual metabolic reaction as a power-law term, the resulting model will be a Generalized Mass Action (GMA) model.

(Cascante et al., 1995, Curto et al., 1995 and Sorribas et al., 1995)

• The 5 state GMA model:

Internal glucose 
$$\dot{X}_1 = 0.822 \quad X_2^{-0.234} \quad X_6 - 2.832 \quad X_1^{0.744} \quad X_5^{0.028} \quad X_7$$

Glucose-6-phosphate 
$$\dot{X}_2 = 2.852$$
  $X_1^{0.764}$   $X_5^{0.025}$   $X_7 - 0.522$   $X_2^{0.738}$   $X_8 - 0.000$   $X_2^{8.607}$   $X_{11}$ 

Fructose-1,6-diphosphate 
$$\dot{X}_3 = 0.522$$
  $X_2^{0.738}$   $X_5^{-0.394}$   $X_8 - 0.011$   $X_3^{0.659}$   $X_5^{0.108}$   $X_9 X_{\mu}^{-0.608}$   $-0.04725$   $X_3^{0.05}$   $X_4^{0.533}$   $X_5^{-0.082}$   $X_2^{0.082}$   $X_2^{0.082}$   $X_2^{0.082}$   $X_2^{0.082}$   $X_3^{0.083}$   $X_3^{0.083}$ 

Phophoenol pyruvate 
$$\dot{X}_4 = 0.02 \ X_3^{0.659} \ X_5^{0.138} \ X_9 X_4^{-0.688} \ -0.095 \ X_3^{0.65} \ X_4^{0.53} \ X_5^{-0.622} \ X_{10}$$

Adenosine triphosphate (ATP) 
$$\dot{X}_{5} = 0.02 \ X_{3}^{0.039} \ X_{5}^{0.138} \ X_{9} X_{4}^{-0.088} \ + 0.095 \ X_{3}^{0.05} \ X_{4}^{0.032} \ X_{5}^{-0.082} \ X_{10} \ - 2.862 \ X_{1}^{0.744} \ X_{5}^{0.028} \ X_{7}^{-0.028} \ X_{10}^{-0.028} \ X_{10}^{-0.028}$$

#### The Simplified System

Manipulated Variable (u) =  $X_6$  (Rate of External Glucose Uptake)

Process States  $(x) = X_1, X_2, X_3, X_4, X_5$   $(X_3 = Fructose-1, 6-diphosphate conc.)$ 

Process Output  $(y) = X_5$  (ATP concentration)

Disturbances (d) =  $X_{11}$ ,  $X_{12}$  (Polysaccharide/glycerol production rates)

 $u_{ss} = 19.7 \text{ mM/min}$ 

 $X_{3ss} = 9.1969 \text{ mM}$ 

 $y_{ss} = 1.1247 \text{ mM}$ 

 $d_{ss} = 14.31 \text{ mM/min}$  and 203 mM/min

SIMO Process (single-input multi-output) system.

Two variables  $(X_3 \text{ and } y)$  are to be controlled by manipulating a single input  $(X_6)$ .

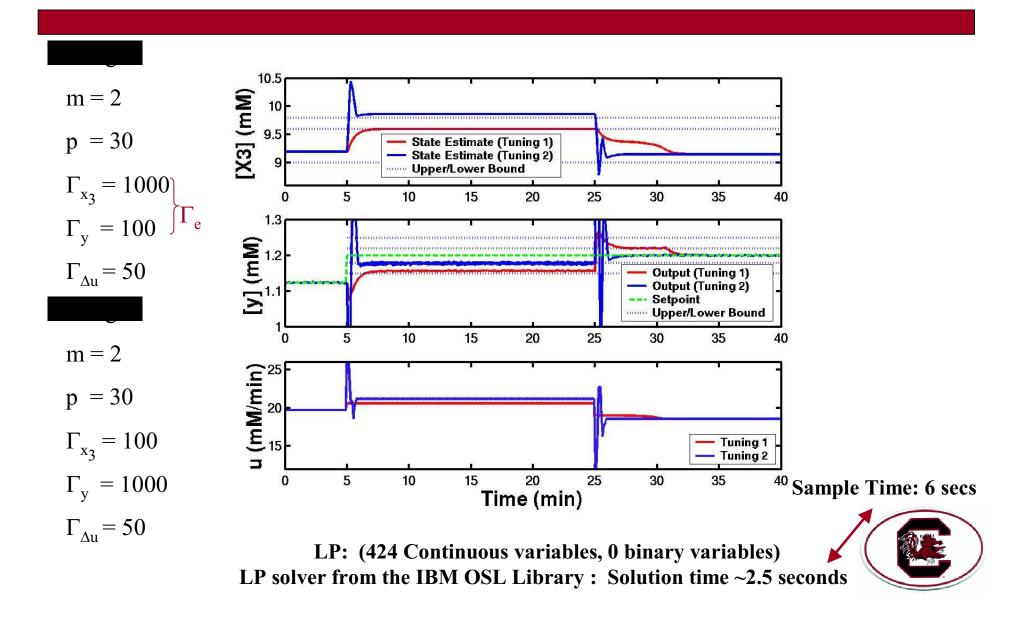


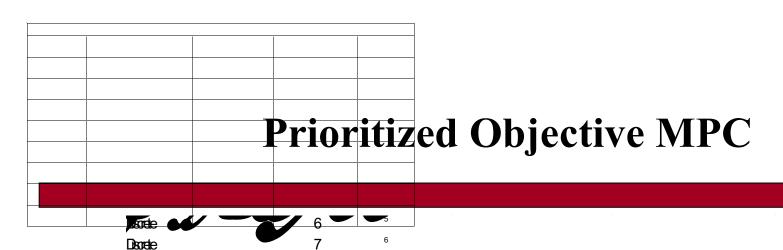
#### **Closed-Loop Performance Test**

- At t = 5 min, the setpoint of ATP concentration  $(y_{sp})$  was stepped from 1.1247 mM to 1.2 mM.
- The concentrations of ATP (y) and fructose-1,6-phosphate  $(X_3)$  are bounded above and below at numerous levels.
- At t = 25, a disturbance is introduced by stepping the rate of glycerol production (d<sub>2</sub>) from 203 mM/min to 0 mM/min.



#### **Traditional MPC Results**





Move horizon (m) = 2

Prediction horizon (p) = 30

Elements of  $\Gamma_{\rm e}$  = 100

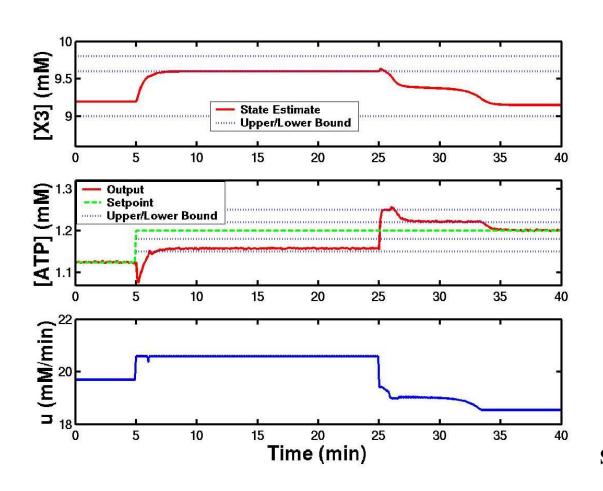
Elements of  $\Gamma_{\Delta u} = 50$ 

Elements of  $\Gamma_{\rm O}$  = -1,000

Elements of  $\Gamma_{\rm P}$  = -20,000



#### **Prioritized Objective MPC Results**



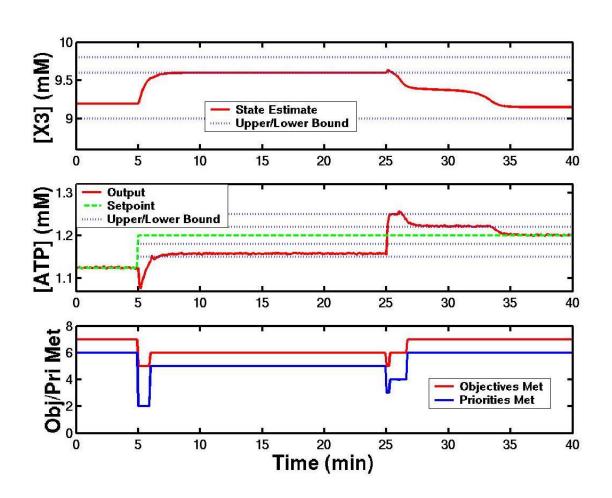
m=2, 
$$p = 30$$
  
 $\Gamma_e = 100$   
 $\Gamma_{\Delta u} = 50$   
 $\Gamma_O = -1,000$ 

 $\Gamma_{\rm p} = -20,000$ 

Sample Time: 6 secs

MILP: (424 Continuous variables, 13 binary variables)
MILP solver from the IBM OSL Library: Solution time ~5 seconds

#### **Prioritized Objective MPC Results**



m=2, p = 30  

$$\Gamma_{e} = 100$$
  
 $\Gamma_{\Delta u} = 50$   
 $\Gamma_{O} = -1,000$   
 $\Gamma_{P} = -20,000$ 

Sample Time: 6 secs

MILP: (424 Continuous variables, 13 binary variables)
MILP solver from the IBM OSL Library: Solution time ~5 seconds

#### **Future Work**

- Nonlinear dynamic systems
  - Use of a nonlinear model in a similar Nonlinear MPC formulation.
  - Find the global solution to the nonconvex optimization problem associated with the nonlinear MPC.
- Large scale applications
  - Address computational issues associated with bigger problems for realtime control applications. Find more efficient solution methods to solve larger problems faster.
- Robustness analysis
  - Attempt to characterize the robustness of the controller for different levels of model uncertainty. (Linear model describing a nonlinear process.)



#### Summary

- •State-Space model explicitly defines all process states.
  - Using the model and current state estimates from the observer, the states can be predicted over the horizon (p).
    - Constraints on the state trajectories can be incorporated into the optimization problem for inferential control of unmeasured states.
- Using propositional logic, objectives can be prioritized.
  - Extended to objectives of equal priority.
- Prioritized Objective MPC shows improvement over traditional MPC.
- Biological processes, such as the Fermentation Pathway system presented, could benefit from this MPC formulation.

Acknowledgements: ACS PRF #38539-G9